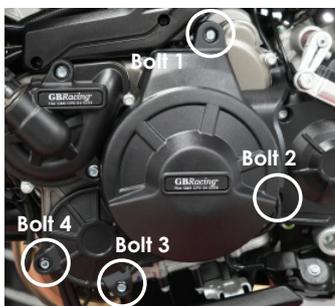
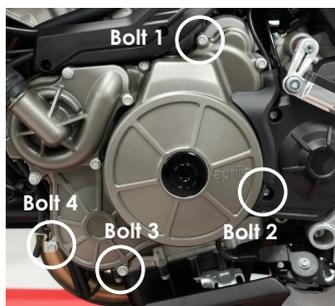


THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-RS660-2021-1-GBR / Secondary Clutch Cover Part No. EC-RS660-2021-2-GBR /  
Secondary Water Pump Cover Part No. EC-RS660-2025-5-GBR

**SECONDARY ALTERNATOR COVER**  
**PART NO. EC-RS660-2021-1-GBR**

- 1 Remove / loosen lower fairing or belly pan.
- 2 Remove 4 existing bolts from the stock alternator cover, shown as position bolts 1, 2, 3 & 4.
- 3 Remove bolt from cable cover to allow secondary cover to be fitted. **See Fig 1**
- 4 Place the secondary alternator cover over the stock cover.
- 5 Assemble 4 replacement bolts loosely in the correct position as shown.
- 6 Tighten bolts to a torque of 12Nm as per manufacturer's recommendations.
- 7 Replace / tighten lower fairing or belly pan.  
DO NOT OVERTIGHTEN.
- 8 Refit bolt back to cable cover.



**Bolt 1**  
M6X35HHF - 12Nm  
SPB6

**Bolt 2**  
M6X35HHF - 12Nm  
SPB6

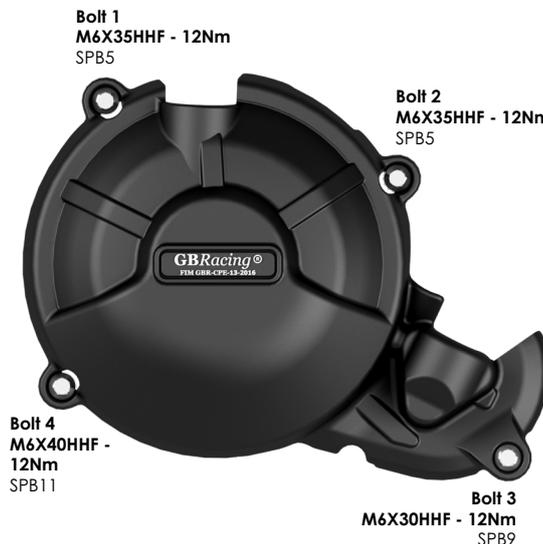
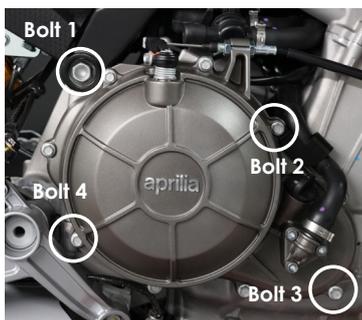
**Bolt 4**  
M6X30HHF - 12Nm  
SPB9

**Bolt 3**  
M6X30HHF - 12Nm  
SPB9

**FIG 1**

**SECONDARY CLUTCH COVER**  
**PART NO. EC-RS660-2021-2-GBR**

- 1 Remove 4 existing bolts from the stock clutch cover, shown as position bolts 1, 2, 3 & 4.
- 2 Place the secondary clutch cover over the stock cover.
- 3 Assemble 4 replacement bolts loosely in the correct position as shown
- 4 Tighten bolts to a torque of 12Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.



**Bolt 1**  
M6X35HHF - 12Nm  
SPB5

**Bolt 2**  
M6X35HHF - 12Nm  
SPB5

**Bolt 4**  
M6X40HHF - 12Nm  
SPB11

**Bolt 3**  
M6X30HHF - 12Nm  
SPB9

**FITMENT ON TUAREG 660 MODEL:**

In order to fit the secondary clutch cover:

- 1 Remove the plastic chassis cover before fitting the clutch cover and reinstall after. **See FIG 1.**
- 2 Remove the top bolt of the exhaust guard to allow the guard to drop forward to allow fitment of the clutch cover. **See FIG 2.**

**FIG 1:** Plastic chassis cover



**FIG 2:**

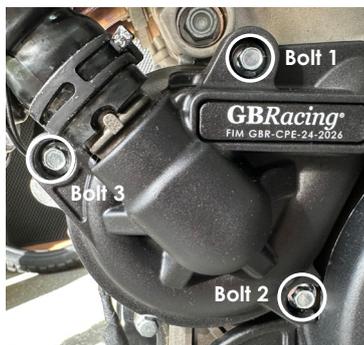
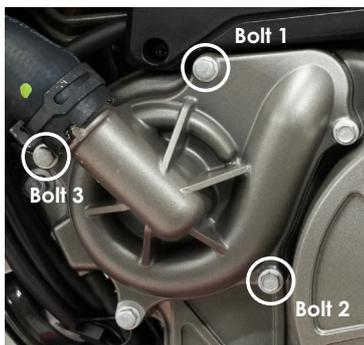


Move exhaust guard forward to give access for fitment of clutch cover

**SECONDARY WATER PUMP COVER**  
**PART NO. EC-RS660-2025-5-GBR**

Please Note: Only fit to a cold engine. Leave radiator cap on to reduce fluid loss.

- 1 Remove fairing if fitted.
- 2 If necessary gently rotate the hose clip around the hose to create space to fit the water pump cover. **See Fig 2**
- 3 Remove the 3 existing bolts from the stock water pump cover.
- 4 Place the secondary water pump cover over the stock cover.
- 5 Assemble the replacement bolts loosely in the correct position as shown.
- 6 Tighten bolts to a torque of 12Nm as per manufacturer's recommendations.  
DO NOT OVERTIGHTEN.
- 7 Gently rotate water pipe clip back to as near as original position.
- 8 Replace fairing and check coolant level, if fitted.

**FIG 2****Bolt 3**  
**M6X50HHF - 12Nm**  
SPB2**Bolt 1**  
**M6X50HHF - 12Nm**  
SPB2**Bolt 2**  
**M6X30HHF - 12Nm**  
SPB2

**SET: EC-RS660-2025-SET-GBR:** EC-RS660-2021-1-GBR / EC-RS660-2021-2-GBR / EC-RS660-2025-5-GBR