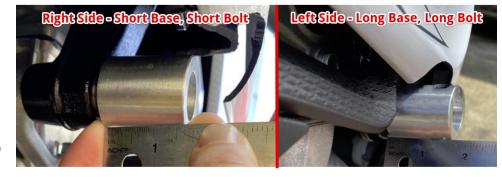


IN 50-0754 Installation Instructions BMW S1000R Models

- 1) Remove your OEM motor mount bolt on the left side. These sliders will use the most forward engine mount bolts that pass through the frame and thread into the cylinder head shown in the photo at the right. DO NOT REMOVE BOTH SIDES AT THE SAME TIME, or the engine will move in the frame and you will have to loosen and re-torque all of the motor mount bolts for proper installation.
- 2) Attach the right slider base (the shorter of the two) to the motorcycle using the 10x60mm bolt provided, threading them in place of your motor mount bolts. Thread the base in by hand.



3) With your bodywork in place, fit the bolt and aluminum base on the right

side of the bike by hand so that you can trace a circle to mark where you need to trim for the slider. You will need to trim partial circles centered on the motor mount bolt on both sides. A Dremel tool with a drum sanding bit works great.

4) Tighten the right side motor mount bolt (see notes for torque below)

<u>WARNING:</u> Since motor mount bolts are steel bolts, it is easy to cross thread them and damage the threads. Always start the first few turns by hand before using the ratchet on the bolt. We recommend using a small amount of anti-seize paste on the supplied 10mm bolts. With Anti-Sieze the torque is 31 ft-lbs. Without the Anti-Sieze (dry) the torque is 44 ft-lbs.

- 5) Repeat the same process for the left side using the longer base and 10x70mm bolt.
- 6) Slide the plastic slider over the top of the base and secure it in place using the 8 mm countersunk bolt provided. The bolt passes first through the non threaded hole and then screws into the threaded hole on the far side of the base. The plastic is undersized on the far side of the slider to act as a locknut for the bolt.





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WARNING: Improper installation and/or failure to comply with all warnings and instructions may cause a loss of control and serious injury or death. The motorcycle should be run and thoroughly inspected before use. DO NOT INSTALL OR USE THIS PRODUCT IF YOU ARE UNABLE TO DO SO IN COMPLIANCE WITH ALL INSTRUCTIONS AND WARNINGS. SEEK THE ASSISTANCE OF A TRAINED PROFESSIONAL TECHNICIAN.