RADIATOR GUARD INSTALLATION INSTRUCTIONS 12-5023

IT DOES NOT MATTER WHICH SIDE YOU START ON

- 1. Using an 8mm T-Handle or Socket, remove the two lower shroud mounting bolts (FIG 1)
- 2. Remove the radiator louver. (FIG 3)
- 3. Using an 8mm T-Handle or socket, remove both of the radiator mounting bolts. There is one on the front side of the radiator and one on the backside. (FIG 4)
- 4. Take one of the larger triangle brackets marked 02LL or 02RL and install it on to one of the 12-5019-02 using the provided Flat Head Bolts. The 02LL will be facing left and the 02RL will be facing right. Both the 02LL and 02RL can be installed at this time. (FIG 4.1)
- 5. Now install one of the 02U triangle pieces to the smaller machine groove of the 12-5019-02 using 2 of the provided flat head bolts, this piece should be facing the opposite direction as the 02RL and 02LL. Both 02U can be installed at this time. (FIG 4.1)
- 6. Using the 12-5019-02 that has the 02RL bolted to it for the right side and the 02LL on the left side, slide it between the radiator and the frame. The larger triangle bracket will be at the bottom facing back and the smaller at the top facing forward. Line up the mounting holes with the radiator mounting holes. (FIG 5)
- 7. Reinstall the radiator mounting bolts that were removed in step 3. Tighten using an 8mm T-Handle or Socket. (FIG 6) On the left side make sure the cable is mounted in between the radiator and guard mount, behind the top mounting bolt. (FIG 6.1)
- 8. TURN PAGE OVER $\rightarrow \rightarrow \rightarrow$













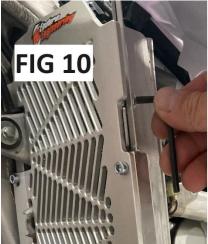


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- 9. Install a provided clip nut to the lower outer mounting hole of the radiator. The threads need to be facing inward on the motorcycle. (FIG 7)
- 10. Take one of the outer mount pieces labeled (12-5023-03R for Right side or 12-5023-03L for Left side) depending on which side you are working on and install the small tab labeled LM (for left side) or RM (for right side) using the provided 6x10 button head bolt. The letters will need to face the mount. Leave this loose as this time. (FIG 7.1)
- 11. Line up the outer mounting piece with the outer mounting hole. Line the mounting piece up with the contour of the radiator, the threaded holes should be facing forward. Align the LM or RM tab that was installed in step 10 with the cut out in the radiator. (FIG 8)
- 12. Take the Front Radiator guard plate (12-5023-01R for right side or 12-5023-01L for left side) for the side you are working on. Line it up with the mounting holes of both the inner and outer mounting pieces. Take 7 of the provide socket head bolts and thread them through the front plate into the mounting pieces. Tighten using a 4mm allen wrench. (FIG 9)
- 13. Tighten the 6x10 button head bolt that is threaded into the LM or RM. (FIG 10)
- 14. Be sure the top radiator shroud is over the top tab of the radiator and then reattach the lower shroud mounting point using the provided M6x20 bolt. Leave loose for now.
- 15. Reinstall the OEM shroud bolt in the middle shroud mounting point that was removed in step 1. Tighten both shroud bolts.
- 16. Repeat process on opposite side.
- 17. Have Fun and enjoy your next ride.











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Part Number 12-5023

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