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**KAWASAKI:
KX250
FUEL TANK:
3.1 GALLON
IMS TANK ID: KX-33**

Fits KX250 (05-07) Models

**IMS PART #:
113148 / 213148**

PARTS LIST

- (1) Fuel Tank
- *(1) Gas Cap-322100-BLK
- *(1) SEAL-322101
- (*Excluded on Dry-Break*)
- (2)6x12 Hex head (MTP-9338106012)
- (2) 6x30 Hex (MTP-9338106030)
- (2) 6x18 Washers (MTP-9028106001)
- (2) L-Brackets W/cover
(BRK-KX-20-24)
- (2) Plastic Covers (MCM-5233K69)
- (1) Petcock Gasket (#322141-VITON)
- (2) 1/2in. Plastic Spacer (MCM-92825A145)

STOCK ITEMS TO USE

- Petcock & Screws
- Seat Mount Hardware
- Radiator Shrouds

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat, fuel line, radiator shrouds & tank. Remove the petcock from the OEM tank.

TANK INSTALLATION

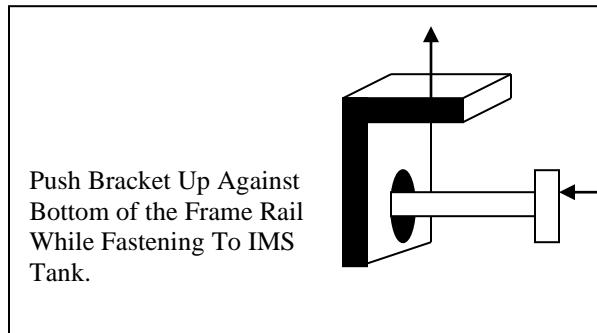
Install the stock petcock into the **IMS** tank using the OEM petcock, **IMS** gasket & the provided 2) 6x12 bolts. Tighten snugly, but DO NOT over tighten.

Place the **IMS** tank onto the motorcycle, making sure that it doesn't bind & rests on the frame rails.

Insert the supplied 6x30 bolts through the washers then **IMS** L-brackets & thread them loosely into the stock mounts on the frame.

While pushing the brackets firmly up against the frame rails, tighten them firmly (see illustration below).

Attach the OEM fuel line, radiator shrouds & seat. Fill tank with fuel, make sure there aren't any leaks, & enjoy your longer ride!



Push Bracket Up Against
Bottom of the Frame Rail
While Fastening To IMS
Tank.

“FOR COMPETITION USE ONLY”

“Legal in California ONLY for racing vehicles which may never be used upon a highway.”

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity