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KAWASAKI: KDX 200, 220 (95-06)

FUEL TANK: 3.4 GALLON IMS Tank ID: KDX-1

IMS Part #: 113128 / 213128 PARTS LIST

- (1) Fuel Tank
- (1) Left Shroud w/Graphic
- (1) Right Shroud w/Graphic
- (1) L Graphic (IMS-8008001)
- (1) R Graphic (IMS-8008001)
- (1) Gas Cap-322100-BLK*
- (1) SEAL-322101*
- (*Excluded on Dry-Break*)
- (1) Petcock Gasket (#322141)
- (1) 6x55Hexhead L/Shroud
- (MTP-9338106055)
- (1) 6x45Hexhead R/Shroud (MTP-9338106045)
- (1) 11/2in. Nylon Spacer L/Side (MCM-92825A137)
- (1) 1in. Nylon Spacer R/Side
- (MCM-92825A135)
- (2) 6x18 Washer (MTP-9028106001

STOCK ITEMS TO USE

- Petcock & Bolts
- All Tank Hook & Seat Strap Hardware
- (4) Radiator Shroud Bolts
- (2) 6 x 12mm Tank Mounting Bolts

WARNING!

Clean tank interior thoroughly before installation. Install this fuel tank ONLY in a well ventilated area, as gasoline fumes are EXTREMELY dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS recommends that a licensed mechanic do installation. Read all instructions first before beginning installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat; radiator shrouds, and tank mount bolts.

Put aside the four radiator shroud bolts that attach the shrouds to the tank & the 2 bolts that attach the seat hook & the tank strap to the OEM tank. They will be used for the installation of your **IMS** fuel tank.

Make sure that all fuel has been drained from the OEM tank. Remove the tank from the motorcycle & remove the fuel petcock; it too will be used on the IMS fuel tank.

TANK INSTALLATION

Attach the seat hook bolt, tank strap bolt & petcock to the **IMS** tank just like the OEM tank. All of these items attach in the same manner & location as the OEM tank. DO NOT over tighten these bolts in to their brass inserts!

Place the IMS tank onto the motorcycle & fasten to the frame with the same bolts as the OEM tank.

The IMS tank comes with its own shrouds, the OEM shrouds will not fit.

Attach the left side radiator shroud to the front recessed insert on the **IMS** tank using the 6 x 55mm bolt and the $1\frac{1}{2}$ " nylon bushing. Insert the bolt through the IMS washer, then through the shroud, and then slide it through the bushing & bolt finger tight to the **IMS** tank.

Using the first OEM shroud mounting bolt you saved, fasten the **IMS** shroud through the left rear shroud-mounting bolt to attach the left **IMS** shroud to the radiator.

The right side radiator shroud mounts in the same manner as the left except that it uses a 6 x 45mm bolt and a 1" nylon bushing. The long bolt & bushing bolt through the recessed insert, which is in the rear insert on the right side of the **IMS** tank.

Using the third radiator shroud bolt mount the right **IMS** shroud through the right front shroud-mounting hole into the flush insert. Using the fourth & last of the OEM shroud mounting bolts attach the right **IMS** shroud to the radiator.

Firmly tighten all six (three on each side) shroud bolts.

Connect the fuel line & turn the petcock to the closed position. Attach the seat, fill up the IMS fuel tank, check for any leaks & enjoy your longer ride!

"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity