



700 S. Hathaway St. Unit E
Banning, CA. 92220
web: <http://www.imsproducts.com>
Orders/Information: (951) 653-7720

KTM FUEL TANK:
3.2 GALLONS
IMS TANK ID: KTM- 6
Fits KTM: EXC/MXC/SX
400/520 (00-02) Models
IMS Part #:113316/213316

**“MXC Requires EXC-F
Shrouds”**

**“SX Requires EXC-F
Shrouds & Petcock”**
IMS PARTS LIST

- (1) Fuel Tank
- *(1) Gas Cap-322100-BLK
- *(1) SEAL-322101
- (*Excluded on Dry-Break*)**
- (1) Seat Hook (MCM-90563A640)
- (2) 6x12 Hex head (MTP-9338106012)
- (8) 6x16 Big Flange (MTP-5369106016)
- (1) 6“ Fuel Line (PA#27068)
- (1) 6x25mm Button Head Bolt (MTP-7380106025)
- (2) Hose Clamps
- Clips&Fasteners(#12684)

OEM ITEMS TO USE

- Fuel Line
- Petcock, O-Ring & Bolts
- Shrouds

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line at petcock, and shroud to radiator attachment bolts, remove shrouds, and tank bolt (center mount).

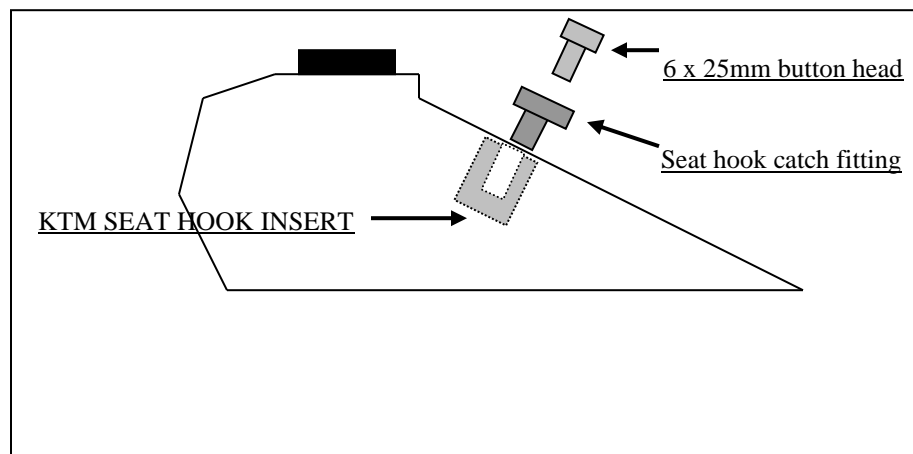
Remove petcock From OEM tank, your going to need petcock for installation on the **IMS** tank using the OEM o-ring.

TANK INSTALLATION

Mount seat hook fitting on topside of tank. Install OEM petcock using the **IMS** 6x12 bolts. **NOTE:** due to different variations of petcock sizes **IMS** does not drill out petcock hole on MXC, EXC, & SX models.

Fit tank on the vehicle, install center-mounting bolt. Attach the shrouds to the bike with the **IMS** 6 x 16mm flange bolts supplied. (Attach shrouds to the bike then attach to the IMS tank).

Turn the petcock to the closed position. Attach the seat and fill you new **IMS** fuel tank, check for any leaks & enjoy your longer ride!



“FOR COMPETITION USE ONLY”

“Legal in California ONLY for racing vehicles which may never be used upon a highway.”

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer’s original listed capacity