



700 S. Hathaway St. Unit E  
Banning, CA. 92220  
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Orders/Information: (951) 653-7720

**KTM  
FUEL TANK:**  
**KTM:**  
**(98-02') (EXC-XC)**  
**(125/200/250/300/380)**  
**IMS TANK ID: KTM-5**  
**3.7 Gallons**  
**IMS PART#**  
**113315**

#### IMS PARTS LIST

- (1) Fuel Tank
- \*(1) Gas Cap-322100-BLK
- \*(1) SEAL-322101
- (\*Excluded on Dry-Break\*)
- (2)  $\frac{1}{2}$ "Nylon Spacer (MCM-94639A694)
- (1) 6x16 Buttonhead (MTP-7380106016)
- (2) 6x65Hexhead (MTP-9338106065) (MTP-1189106025)
- (2) 6x25 Washers (MTP-9028106025)
- (1) Seat Hook (BRK-SITWASH-L)

#### OEM ITEMS TO USE

- Petcock & bolts
- Fuel line
- Tank mounting hardware

## WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

## TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line at petcock, (shroud to radiator) attachment bolts, and tank bolt.

On the outside of each radiator, remove plastic spacers, (these items will not be required to install the IMS fuel tank).

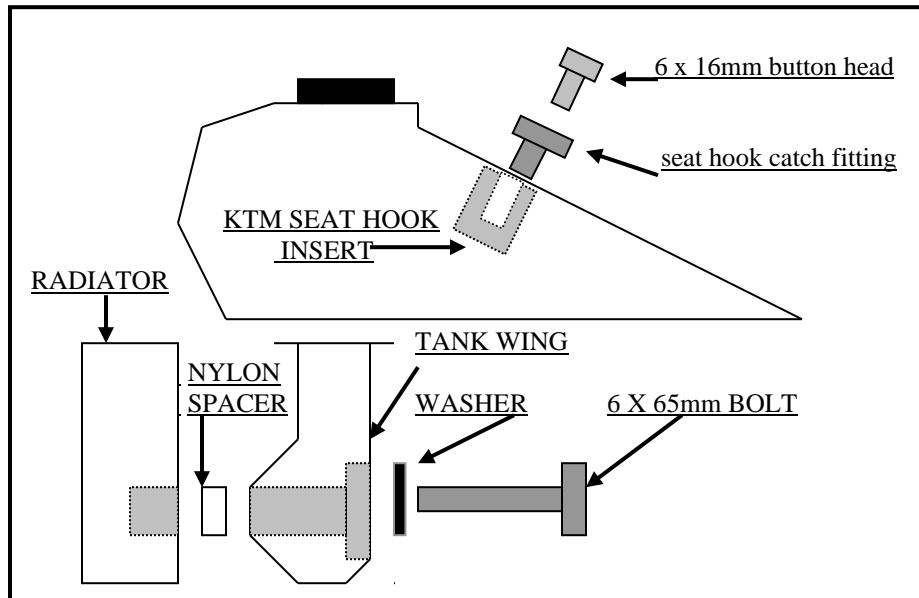
Remove petcock from OEM tank, your going to need the OEM petcock for installation on the **IMS** tank.

## TANK INSTALLATION

Mount seat hook fitting on topside of tank. Install OEM petcock using the OEM bolts.

Slide the rear portion of the IMS tank into the slot on the frame. Slide the 6 x 65mm bolt thru 6mm washer, and the tank wing, then fit the  $\frac{1}{2}$ " spacer between the wing and radiator, before sliding the bolt thru to the mounting hole on the radiator, fasten both sides down.

Attach the seat, fill the tank, check for any leaks & enjoy your longer ride!



**"FOR COMPETITION USE ONLY"**

**"Legal in California ONLY for racing vehicles which may never be used upon a highway."**

#### DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity