



700 S. Hathaway St. Unit E
Banning, CA. 92220

Web: <http://www.imsproducts.com>
Orders: (800) 237-9906
Information: (951) 653-7720
FAX: (951) 653-1060

HUSQVARNA TC 250 (2010)

**Carbureted Models
CR/WR 125 (09-12)
2.9 GALLONS**

**IMS Tank ID: HUS-10A
(Carbureted Models)**

IMS Part#: 112420 / 212420

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap-322100-BLK*
- (1) SEAL-322101*
- (*Excluded on Dry-Break*)
- (6) 5x12 Flange Bolt
(MTP-1189105012)
- (1) Right-Outlet Fuel Valve
(#322131)
- (1) O-Ring (MCM-9452K22)
- (1) 1/4" Fuel Tee
(MCM-5116K36)
- (1) 11" Length 1/4" fuel line
- (1) 4" Length 1/4" fuel line
(PA#12684)
- (4) Hose Clamps (clips fasteners)
(#27068)

OEM ITEMS TO USE

- Petcock
- Seat Hook
- Shrouds

WARNING!

Clean IMS Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends Installation Be Performed By a Licensed Mechanic. Improper Installation May Lead to Severe Bodily Injury or Death. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, shrouds, front mounting bolt, and seat hook. Disconnect the fuel line at the petcock. Remove OEM tank. Remove your petcock and the two rubber bumpers.

TANK INSTALLATION

Install the rubber bumpers and seat hook. Mount your petcock(s) using the 5X12 mm bolts provided. Set the tank on the bike route the fuel line(s) over the air boot and connect to the 1/4 fuel tee. Also, Switch your stock fuel valves from Right to Left and Vice versa if your motorcycle has cross over lines.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank or fuel lines that may eventually cause a fuel leak. Check that you have sufficient clearance from any heat source that could melt the fuel tank or fuel lines.

Attach the shrouds to the tank with the OEM hardware. Note: some Husky models use screws to attach the front of the shrouds use the 5 x 12mm bolts supplied instead. Install the seat.

Always check for any fuel Leaks Before Operating your Bike and enjoy your Longer Ride!

"FOR COMPETITION USE ONLY"

"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity