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Husqvarna 2-Stroke
2018-2024
Husqvarna TC85

FUEL TANK:
2.4 GALLONS
IMS Tank ID: HUS-22

IMS Part #
112438

IMS PARTS LIST

- (1) Fuel Tank
- * (1) Gas Cap-322100-BLK
- * (1) SEAL-322101
- (*Excluded on Dry-Break*)
- (2) 5x12 Flange Bolts
(MTP-1189105012)
- (5) 5x18 Button Head
(MTP-7380105018)
- (5) Shoulder Washers
(BRK-SITWASH-S)
- (4) 5x15 Flat Washer
(MTP-9028105001)

OEM ITEMS TO USE

- Shrouds
 - OEM Petcock

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than the fuel tank on vehicle.

Remove seat, shrouds, seat hook and tank bolt and bushing (center mount). Disconnect the fuel line at the fuel valve below the left side of the tank by the throttle body. Remove OEM tank. Unbolt the fuel valve on the left side by removing the bolts.

TANK INSTALLATION

Install OEM Fuel Valve to IMS Tank using (2) 5x12 Flange Bolts.

Mount tank on the bike, reconnect the fuel line. Install Seat Hook as Shown in Illustration 1. Install (1) 5x18mm screw and (1) Short shoulder washer into the tank's seat hook location.

Reinstall your shrouds using the (4) 5x18 button bolts, (4) Short Shoulder Washers, and (4) 5x15 Washers supplied with your IMS tank as seen in Illustration 2. Attach seat onto tank.

****Please see included illustration for further clarification****

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank. Check that you have sufficient clearance from any heat source that could melt the fuel tank.

Add fuel to your new **IMS** fuel tank. Always check for any fuel leaks before operating your bike and enjoy your longer ride!

"FOR COMPETITION USE ONLY"

"Legal in California ONLY for racing vehicles which may never be used upon a highway"

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity

Illustration #1

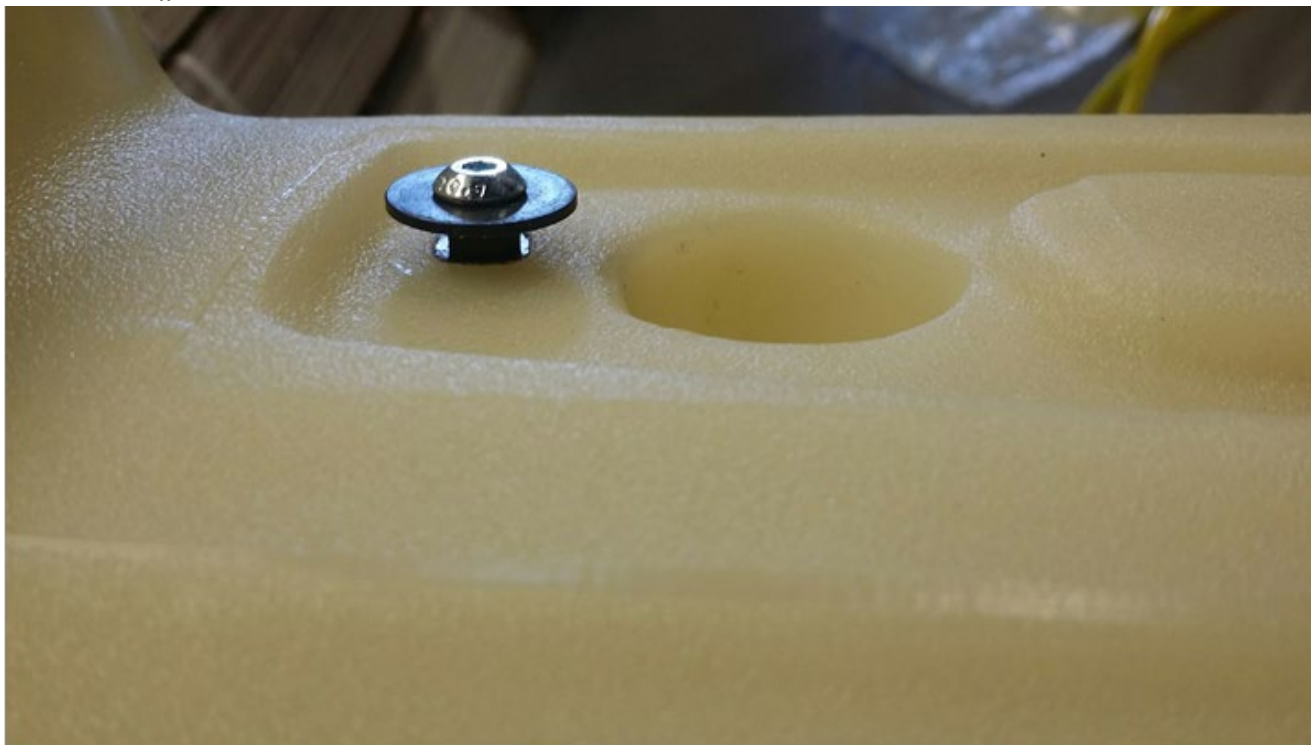


Illustration 2

