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**IMS**  
**REPLACEMENT**  
**FUEL TANK:**

**PETCOCK GENERIC KIT**

**IMS Tank ID/ Part#:**

**KX-1:**113111 (Requires 2 "KX-1" Brackets Molded into Tank)

**KX-8:** 113113 / 213113

**KX-10:** 113114

**KX-12:** 113115

**KX-11:** 113116

**KLX-250:** 113124

**RM-9:** 115515 / 215515

**RM-11:** 115517 / 215517

**RM-13:** 115519 / 215519

**RM-14:** 115524 / 215524

**YZ-11:** 117311

**YZ-9:** 117313

**YZ-10:** 117314 / 217314

**YZ-11:** 117316 / 217316

**WR-1:** \*117319 / 217319\*

**YZ-15:** 117321 / 217321

**YZ-16:** 117322 / 217322

**PARTS LIST**

- (1) Fuel Tank
- (1) Gas Cap-322100-BLK\*
- (1) SEAL-322101\*
- (\*Excluded on Dry-Break\*)
- (1) Petcock Gasket (#322141)

**STOCK (OEM):**  
**ITEMS TO USE**

- Petcock & Screws
- All Mounting Hardware

**WARNING!**

Prior To Installation Clean IMS Tank Interior Thoroughly.  
Install This Fuel Tank ONLY In a Well Ventilated Area. As Gasoline Fumes Are  
EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF  
THERE ARE ANY FUEL LEAKS!

IMS Recommends Installation Be Performed By A Licensed Mechanic.  
Improper Installation May Result In Severe Bodily Injury Or Death.  
Prior To Installation Read All Instructions.

**TANK REMOVAL**

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed. When removing any tank mount brackets be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate side for the tank to mount properly.

**TANK INSTALLATION**

Install the IMS gas cap & stock petcock.

The IMS fuel tank installs the same exact manner as the stock fuel tank. Use all the stock hardware and mounting brackets to the **IMS** tank. Be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate sides for the tank to mount properly.

**\*For Yamaha P/N: 117319\*- Install only the left side-mounting bracket from the OEM tank onto the IMS tank (RH Side Not Used/Required).**

**\*For Kawasaki P/N: 113124\*- Installation on ALL KLX300 models requires 1994-1996 KLX250 Shrouds/Plastics.**

Install OEM seat hook bolt and rear hold down strap bolt next. Then slip tank on the frame. Install the left side mounting bolt through the mounting bracket into the frame, then hook rear hold down strap on.

Be sure that the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit the function of the motorcycle or the rider's movement.

Ensure that there is no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) that rub against the tank, they may eventually puncture the tank.

Connect the fuel line & turn the petcock to the closed position, replace the seat & shrouds if necessary, check for any leaks & enjoy your longer ride!

**"FOR COMPETITION USE ONLY"**

**"Legal in California ONLY for racing vehicles  
which may never be used upon a highway."**

**DISCLAIMER:**

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity