



Complete Muffler Installation Instructions

Thank you for choosing FMF as your performance aftermarket exhaust. We have spent countless hours of R&D and testing to ensure you receive the highest quality product on the market today.

All FMF products are developed using the most current technology available for design and manufacturing. Every exhaust is made 100% at the Flying Machine Factory in Southern California. We use only the highest quality American materials for function and durability.

Since 1973, FMF has been bringing you the very best in bolt on performance. Our products are specifically engineered to broaden your existing powerband and give you an all around power increase with substantial weight savings. Bolt on FMF and **FEEL THE POWER!**

Check out our website at www.fmfracing.com for more information.

Attention

This product is designed for closed course use only unless otherwise stated and not intended to meet emission regulations for use on public lands, roads or access routes – consult with local jurisdictions.

Please read all instructions thoroughly before installation. Failure to follow all installation instructions will void any warranty implied or otherwise. FMF Racing is not responsible for problems due to improper installation and/or improper use.

Before you begin installing this product, we recommend wearing safety glasses and mechanics gloves. You must know how to remove and replace your stock exhaust in order to install this FMF product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new FMF exhaust depending on the application.

Parts Supplied

(1) exhaust system: 041573

Tools Required

8, 10, 12mm sockets
Ratchet and 6" extension
contact cleaner
high temp silicone
WD-40

Removal

1. Make sure engine is completely cool prior to installation and the vehicle is in a stable position.
2. Remove left and right side plastic panels to access the mufflers.
3. Beginning with the right hand muffler, loosen the band clamp connecting the muffler to the header.
4. Remove the front mounting bolt attaching the muffler to the subframe; save for later use.
5. While holding the muffler, remove the rear mounting bolt; save for later use.
6. Gently slide the muffler rearward to release it from the header. Use WD-40 in the muffler/header junction to help ease removal.
7. Repeat steps #3 to #6 for the left hand muffler.
8. Loosen and remove the nuts attaching the headers to the exhaust ports; save for later use.
9. Gently remove the headers from the vehicle.

Pre - Installation for Complete System

10. Inspect the exhaust port gaskets as they will be reused if in good condition (minimal cracks, no tears) otherwise replace with a new gasket.
11. Using contact cleaner, clean the exhaust ports where the header connects. Allow to dry then apply a light bead of high temp silicone for an improved seal.

Installation

12. Align the FMF headers with the exhaust ports and mount to the engine using the stock nuts removed in step #8. Leave nuts finger tight.
13. Apply a light bead of high temp silicone to the right header where the right hand muffler connects for an improved seal.
14. Slide the right hand muffler onto the header. Wipe away any excess silicone.
15. Note that the front muffler mount goes behind the front frame mount whereas the rear muffler mount goes to the outside of the rear frame mount.
16. Insert the stock bolt and washer removed in step #5 through the rear muffler mount and thread into the subframe. Do not fully tighten at this time.
17. Use the stock bolt removed in step #4 to attach the front muffler mount to the subframe. Do not fully tighten at this time.
18. Repeat steps #13-17 for the left hand muffler.
19. Check the complete exhaust system to make sure the header and muffler on each side are in a neutral position and not binding. Slowly tighten all mounting fasteners to manufacturer's specifications starting at the header flange and finishing at the rearmost muffler mount.
20. Inspect the complete exhaust to make sure there is no contact with the frame, shock spring, engine, body panels or any cables, hoses or wiring. The exhaust system should only be in contact with the exhaust port and mounting points. Confirm all controls operate in accordance with manufacturer's specifications.
21. Reinstall all body parts and panels to manufacturer's specifications.

Post - Installation

22. We recommend using high temp silicone for an improved seal. Please follow instructions for the silicone and allow sufficient time to cure before starting the engine.
23. All FMF exhaust products are designed to use stock fuel settings unless otherwise noted. Our fuel setting recommendations are to be used as a guide only and were derived from operation at sea level at 70 degree ambient air temperature. There are too many variables to provide precise fuel setting specifications; mainly altitude and temperature. If you are not capable of adjusting the fuel settings yourself, please find a mechanic in your area. Refer to our website for additional fuel setting information.
24. Start the engine and bring to operating temperature. Check for exhaust leaks.
25. Allow the engine to cool completely and torque all mounting hardware to manufacturer's specifications.

Maintenance

To clean your FMF muffler, allow to cool and use mild soap and water. Do not spray water onto a hot exhaust. Mild soap and water is recommended on the muffler canister to reduce streaking and uneven discoloration. Dry completely with a soft cloth.

We recommend repacking your FMF muffler after every 20-30 hours of normal use with proper fuel settings (more frequently for less than optimal fuel settings). This will maintain peak performance and keep that race tone. Water will ruin packing. Cover the exhaust outlet when washing your vehicle. Repack your muffler if water enters the chamber and saturates the packing. We offer various repack kits to choose from. If the muffler has a spark arrestor screen, we recommend cleaning it gently with a wire brush after every 30 hours of use.

Right and left muffler components are not interchangeable. When servicing mufflers be sure to keep components for each muffler separate. To repack the muffler, carefully drill out the silver rivets to remove the rear cap assembly from the canister. Do not remove the black rivets. Gently tap out the cap with a rubber or plastic mallet or gently pry it out using a hammer handle inserted into the cap outlet. Remove the screws from the front of the muffler. Grasping the midpipe, work the front cap out of the canister. Use care not to damage or distort the shape of the canister or front cap. You may need to lightly tap the front cap out of the canister with a mallet. Remove the core and packing from the rear of the canister. Take note as to which end of the core mates with the rear cap. Unwrap the packing from the core and discard. Clean the core with a wire brush then wrap with new packing and secure with a strip of 1/2" masking tape near each end of the core. Slide the inner core assembly into the rear of the canister making sure the perforated core is oriented to mate with the rear cap. Insert the rear cap partially into the rear of the canister and over the core. Apply a thin bead of high temp silicone on the rear cap where it makes contact with the canister then install fully so the rivet holes line up. Install new rivets along with the old reinforcement bands. Wipe off any excess silicone. Install the front cap part way into the front of the canister making sure to engage the midpipe with the core. Apply a thin bead of high temp silicone on the front cap where it makes contact with the canister, then tap into place. Reinstall the screws and tighten 1/4 turn after the screw contacts the canister. Allow sufficient time for the silicone to cure before starting the engine.

DISCLAIMER: All products manufactured and/or distributed by FMF Racing are a) intended for use on stock vehicles specific to the U.S. market; b) for closed course use only unless otherwise stated and c) not intended to meet emission regulations for use on public lands, roads or access routes – consult with local jurisdictions. FMF Racing makes no claims as to the products applicability, effectiveness or fitment on modified machines. FMF Racing is the sole determiner of abuse, misuse, installation errors and modifications. We assume no liability for any errors in listings, specifications, part numbers, prices or model applications. We reserve the right to change specifications, product descriptions, product quality, pricing and application at any time without notice and without further obligation. Buyer assumes all risk for any and all damage caused to themselves, a third party and/or property by virtue of failure of these products. By installing and/or using an FMF product, you hereby accept and understand these stated terms and conditions and have followed all instructional steps.

LIMITED WARRANTY: All merchandise manufactured by FMF Racing has a warranty against manufacturing defects for a period of one (1) year from the date of invoice. Warranty is limited to the repair or replacement of defective products. There is no warranty for normal wear and tear, any type of crash damage or for product failure due to improper muffler or packing maintenance. FMF Racing reserves the right to repair, replace or issue an FMF credit for defective product at its discretion. Credits are valid for a period of one (1) year from issuance. No credit will be issued for labor or other costs incurred beyond the value of the original product. Product returned as a warranty after having been used, if found to be defective, is not valued at the full purchase price. A depreciated value will be estimated for used product. Product accepted as a warranty claim and repaired or replaced will be returned via UPS-ground freight no charge. Warranty excludes product that has been modified or where the product was improperly installed, abnormally used or misused. This limited warranty is in lieu of all other guarantees or warranties implied or expressed. This includes, without limitation, any warranties or merchantability and fitment for a particular purpose. We make no warranty as to products distributed by FMF Racing, expressed or implied. We will, however, pass on all warranties made by the manufacturer, who has sole responsibility for performing such warranties. A return authorization number must be issued by FMF Racing before product is returned. Returns must be sent back to FMF Racing freight prepaid. Proof of purchase, such as a copy of the original invoice, must accompany all warranty claims. Warranties will be honored to the direct purchaser only.