

Evo Sidecarrier (Bolt On) Honda XR 650 L

KFT.01.826.20000

Instruction Rev: 00

PLEASE READ BEFORE INSTALLING

TWISTED THROTTLE products should be installed by a qualified, experienced motorcycle technician. If you are unsure of your ability to properly install a product, please have the product installed by your local motorcycle dealer. TWISTED THROTTLE takes no responsibility for damages caused by improper installation.

All screws, bolts, and nuts, including all replacement hardware provided by TWISTED THROTTLE should be tightened to the torque specified in the OEM maintenance manual for your motorcycle. If no torque specifications are provided in the OEM maintenance manual, the following torques may be used:

M5.....	3.5 ft-lbs (5 Nm)
M6.....	7 ft-lbs (9.6 Nm)
M8.....	13 ft-lbs (18 Nm)

All screws, bolts, and nuts should be checked after driving the first 30 miles (50 km) to ensure that all are tightened to the proper torque.

Medium strength liquid thread-locker (i.e., "Loctite") should be used to secure all screws, bolts, and nuts.

Twisted Throttle LLC
1080 Kingstown Rd, Building 1
Peace Dale, RI 02879

phone: 401.284.4200
fax: 401.223.6955
www.twistedthrottle.com



1 Front Mounting Bracket



KFT.01.826.002L/R
Qty.....2

2 Spacer



OD 20, ID 10.6, h 10
Qty.....2

3 Hex Head Screw



M6x25.....DIN 933
Qty.....2

4 Washer



M6
Qty.....2

5 Rear Mounting Bracket



KFT.01.826.003
Qty.....1

6 Cap Head Screw



M6x30.....DIN 912
Qty.....2

7 Washer



M6
Qty.....2

Step One: To get started remove the seat, rear side panels, and turn signals and set them aside. Mount the left and right front bracket to the seat strap fixing stud. Be sure to slide spacer #2 over the fixing stud before installing the bracket. Only tighten the assembly finger tight.

Step Two: Install the rear mounting bracket to the end of the rear sub frame. Use the original nut plate and the supplied M6x30 cap head screws to fasten the bracket. Only tighten the assembly finger tight.

8 Turn Signal Bracket



KFT.01.826.004
Qty.....2

9 Sidecarrier



KFT.01.826.961/962
Qty.....2 (L/R)

10 Cap Head Screw



M6x55.....DIN 912
Qty.....2

11 Washer



M6
Qty.....2

12 Lock Nut w/ Flange



M6
Qty.....2

Step Three: Mount the sidecarrier starting at the original turn signal mounting location. Be sure to place the turn signal relocation bracket between the sidecarrier and the frame. Orient the turn signal bracket so the press nut stud nests in the original turn signal stud stop. Only tighten the assembly finger tight.

13 Cap Head Screw



M8x16.....DIN 912
Qty.....2

14 Washer



M8
Qty.....2

15 Cap Head Screw



M6x20.....DIN 912
Qty.....2

16 Washer



M6
Qty.....2

17 Lock Nut w/ Flange



M6
Qty.....2

Step Four: Tighten the front sidecarrier arm to the lower footpeg mount. Only tighten the bolt finger tight.

Step Four: Mount the top front sidecarrier arm to the front mounting tab.

18 Cap Head Screw



M6x20.....DIN 912
Qty.....2

19 Washer



M6
Qty.....2

20 Lock Nut w/ Flange



M6
Qty.....2

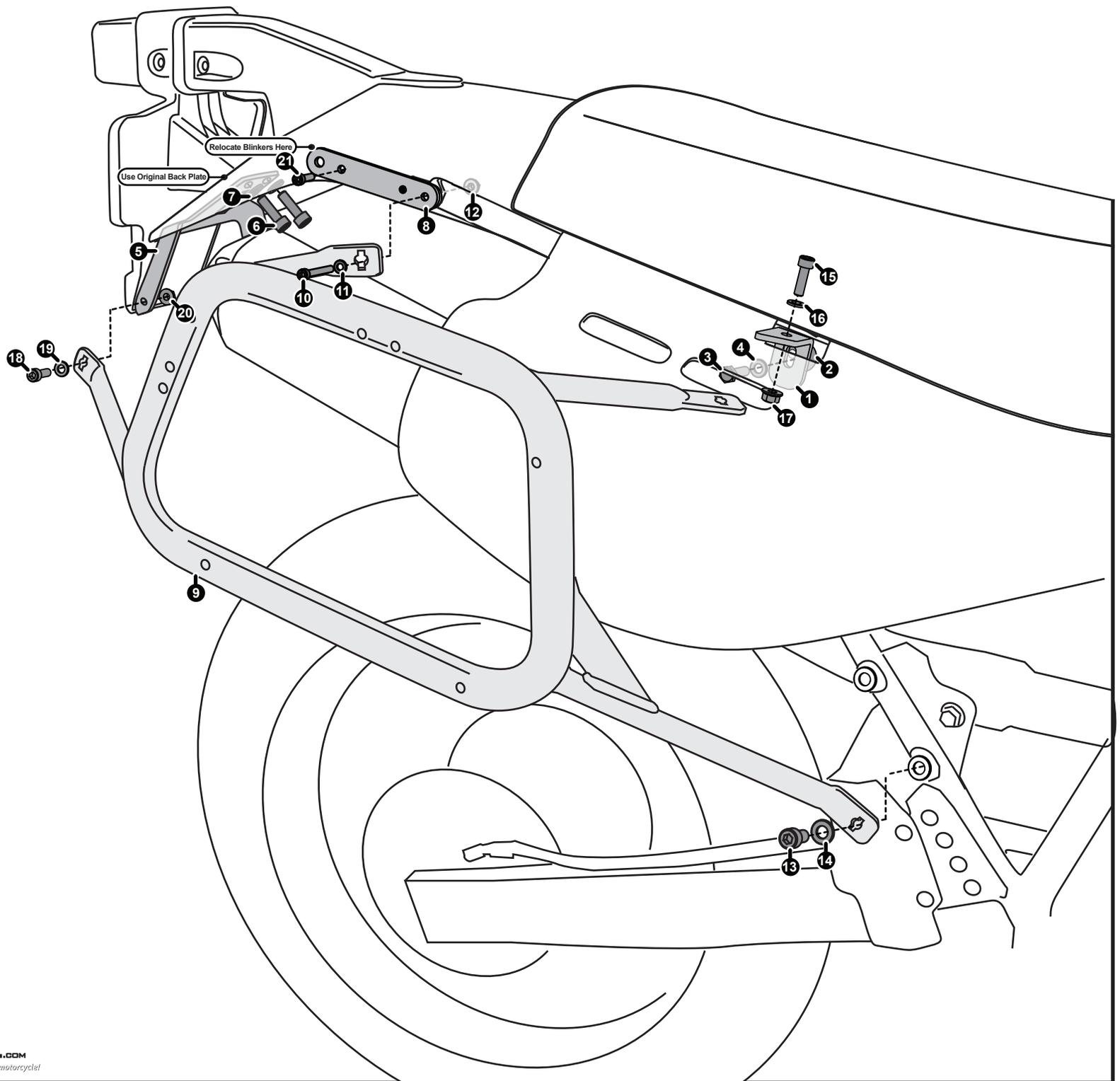
Step Five: Mount the rear sidecarrier arm to the rear mounting tab. Once all 4 sidecarrier arms are tightened to the bike / mounting tabs, return to the front and rear mounting brackets and fully tighten all the fasteners.

21 Cap Head Screw



M6x25
Qty.....2

Step Six: The last step is to re install your turn signals to the turn signal bracket. Re-use all original hardware except for the M6 screw. Use the shorter 25mm screw supplied.



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Bolt-On Touring Accessories that fit YOUR motorcycle!