

EXY-04R1-CESC/ST**Cat Eliminator Slip-On Exhaust
Yamaha R1 (2004-06)****PARTS LIST**

ITEM	NOTE	QTY	ITEM	NOTE	QTY
• Y-Pipe		1	Rubber Liners		2
• Tail Pipes	Left, Right	2	Springs	63mm	4
• Silencers	Left, Right	2	Clamp		1
• Silencer Straps		2			

<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

- 1) Remove the following in order; passenger seat/rear seat cover, seat and tail fairing.
- 2) Remove the stock right and left silencer mount covers located on top of the lower tail section.
- 3) Remove the catalytic converter heat shield located on the right side. This will *not* be used with the new system.
- 4) Remove the upper catalytic converter heat shield bracket. This bracket will *not* be used with the new system.
- 5) Remove the stock right and left silencers along with the stock Y-pipe be sure the stock gasket remains in the stock Y-pipe.
- 6) Remove the rear brake master cylinder reservoir from its mount and move it out of the way.
- 7) Install the Y-pipe (no gasket) and the right and left tail pipes. Do not install the springs yet.
- 8) Install the rubber heat shields inside the silencer straps. Slide the straps with the rubber shields around the silencers and install the silencers onto the tail pipes. **Do not over tighten the silencer straps, leave loose for now.**
- 9) Align the exhaust system by gently rocking the silencers back and forth until centered. This will ensure the exhaust system is not binding and is properly aligned.
- 10) Torque (20 Nm / 14 ft lbs) the hardware for the mounting tab on the right tail pipe.
- 11) Tighten the silencer straps.
- 12) Tighten the clamp around the Y-Pipe.
- 13) Install all of the springs.
- 14) Reinstall the tail fairing, seat and passenger seat/rear seat cover and rear brake master cylinder reservoir being sure to check for proper clearances along the way.
- 15) Before starting your motorcycle, be sure to clean any finger prints or dirt from your exhaust system. If you don't, the heat from running your bike will stain your exhaust. Apply a penetrating lubricant (i.e. WD-40 or suitable equivalent) or Rubbing Alcohol to a soft clean rag and wipe down your exhaust system to remove any dirt and fingerprints. Take care not to scratch the exhaust system. The heat will burn off the lubricant and create an even bluing effect.
- 16) Start the engine and check again for proper installation and clearances.