## **ASSEMBLY INSTRUCTIONS**

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NOTE: Inserts are required for use with 1993-1999 HD Evolution applications. Vance & Hines to properly calibrate your new intake. Failure to do so may result in engine damage. For Fuel injected models, you must recalibrate the ECM or buy an aftermarket fuelpack from

**CLARITY AIR CLEANER** 

can begin air cleaner installation. completely into the breather hole then remove the 3/8" bolt. Once the inserts are installed you To install inserts thread a 3/8-16 bolt through the insert and thread both the bolt and insert

NOTE: Some models may require use of 3/8-16 to 1/2-13 thread reducers (supplied)

- Turn your motorcyle off. Extinguish all cigarettes and open flames
- 2. Remove existing air cleaner and breathers. (Refer to HD owners Manual
- 3. Install 2 breathers (9) and backing plate (7) with 2 slotted breather bolts (10) using blue loctite 243, torque to 15 ft. lbs. Install three I/4-20 bolts (3), torque to 8 ft. lbs
- NOTE: For 08/09 FL models reuse throttle body support bracket as shown in Fig. A
- 4. Install rubber breather tubes (13/14) as shown in Fig. B. They should fit snuggly into the machined recesses
- 5. Install the secondary plate (8) and ensure that it sits flat and there is no obstruction from the breather tubes below.
- 6. Install (1,2,5,12,16,17,18) as an assembly with five spacers(II) using five I/4-20 x 2 I/2 bolts (4)

NOTE: Upon assembly use blue Loctite 243 on the I/4" fasteners

NOTE: Make sure the inside of the Lexan Clean with Plexus if necessary. window is clean prior to installation

7. Go for a ride!

CAUTION:

**CLARITY WINDOW IS PERMANENTLY** DAMAGE TO THE CLARITY WINDOW CAUSED BY MANUFACTURER IS NOT RESPONSIBLE FOR INSTRUCTIONS. PERFORMANCE MACHINE THE REMOVAL IS NECESSARY CONTACT THE NOT BE REMOVED OR SERVICED. IF INSTALLED AT THE FACTORY AND SHOULD TECH DEPARTMENT FOR SPECIAL SERVICE IMPROPER SERVICE

AS PLEXUS TO CLEAN YOUR CLARITY WINDOW. **USE ONLY LEXAN APPROVED CLEANERS SUCH** HARSH CHEMICALS MAY CAUSE DAMAGE



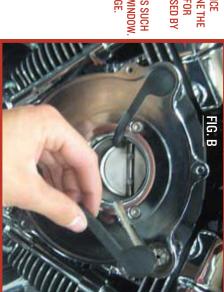
CAUTION !!! - INTENDED FOR OFF HIGHWAY USE ONLY. DOES NOT COMPLY WITH EMISSIONS REGULATIONS

PRODUCT DESCRIPTION

93-06 Big Twin w/ CV Carb, 02-07 FL w/ Delphi EFI 2001-2012 FXST Softail, 2004-2012 Dyna 0206-2059 0206-2059

2008-2012 FL 0206-2060

1993-2006 Twin Cam w/ S&S E/G Carb 0206-2062

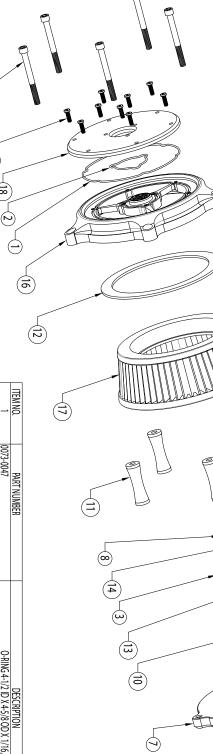


For questions pertaining to the installation of this product, please contact the Performance Machine technical department at 1-800-479-4037. This product is manufactured in the USA by Performance Machine LLC.

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## Caution:

at the factory and should not be service instructions. department for special is necessary contact the tech removed or serviced. If removal The Clarity Window is preinstalled



(15)

6

(e)

18	17	16	15	14	3	12	11	10	9	8	7	6	5	4	w	2	_	ITEM NO.
0206-0086	0206-0084	0206-0083	0206-0038/0039/0040	0206-0019/0021	0206-0018/0020	0206-0009	0206-0008	0206-0006M/0012M/0016	0206-0004/0015/0031	0206-0003/0011/0014	0206-0002/0010/0013/0030	0116-0007 - ONLY 0206-2059 & 0206-2062	0101-9033	0101-1038	0101-1008	0073-0048	0073-0047	PART NUMBER
COVER WINDOW, RSD CLARITY AIR CLEANER	AIR FILTER OPEN FRONT, K&N	OUTER PLATE, RSD CLARITY AIR CLEANER	GASKET	OILTUBE-LEFT	OIL TUBE - RIGHT	FOAM SPACER, VENTURI AIR CLEANER	AIR BOX SPACER, VENTURI AIR CLEANER	BREATHER HEX BOLT 3/8-16 X 2-1/4 GRADE 5 CLEAR ZINC	BREATHER STANDOFF, VENTURI AIR CLEANER	SECONDARY PLATE VENTURI AIR CLEANER	BACKING PLATE, VENTURI AIR CLEANER, 93-06 BT, 01-07 ST, 04-07 DYNA	THREADED INSERT, 3/8-16 TO 1/2-13,1/2" LENGTH	SHCS LOW HEAD 8-32 X 1/2	SHCS 1/4-20 X 2-1/2	SHCS 1/4-20 X 3/4	O-RING 1-5/8 ID X 1-3/4 OD X 1/16, VITON	O-RING 4-1/2 ID X 4-5/8 OD X 1/16, VITON	DESCRIPTION
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