



INSTALLATION INSTRUCTIONS
SIDE STRAPS F/1994-2003 XLH
w/8 1/4" KHROME WERKS® SISSY BARS
Mfg. p/n 264009B
(See pkg. label for Dist. p/n)

ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet and the warranty card to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

INTRODUCTION:

These instructions describe the procedure for properly installing KHROME WERKS® Side Straps on 1994-2004 XLH models. Use only with KHROME WERKS® 8 1/4+Sissy Bars (P/Ns 264165, 264185, 263618, 264191, 264192, 264196). Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle or accessories.

WARNING: A WARNING indicates special procedures that must be followed to avoid injury or death to a motorcycle operator or person inspecting or repairing the motorcycle.

TOOLS REQUIRED:

- 1 . 3/16+hex key wrench
- 1 . 1/2+combination wrench
- 1 . 5/32+hex key wrench

PROCEDURE:

1. Remove two button head socket screws and lock nuts that hold fender support to fender. Discard screws and save lock nuts.

NOTE: When installing new screws supplied, make sure that steel T-spacers inside of fender are still in rubber grommets before tightening.

2. Position Side Strap on fender support and insert supplied 5/16+18 x 1 3/8+button head screws through Side Strap and fender support. Use OEM lock nuts removed in step 1 on screws and tighten to 8-13 ft.-lbs.

3. Repeat for other side.

NOTE: The four 1/4+20 x 3/4+button head screws supplied are to be used when installing the sissy bar.

CAUTION: Buildup of chrome plating on fasteners may cause seizing or binding during installation. Use anti-seize lubricant on the 1/4+20 button head screws to prevent this.

USE AND CARE: Wash your accessories with the same care you use when washing your motorcycle. Use mild soap and water. DO NOT use abrasive chemicals or cleaners, or high pressure washers.

KHROME WERKS®
67 Fifth St. N.E. • Pine Island, MN 55963

Revised November 2009

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